

FIG. 1  
 ( PRIOR ART )

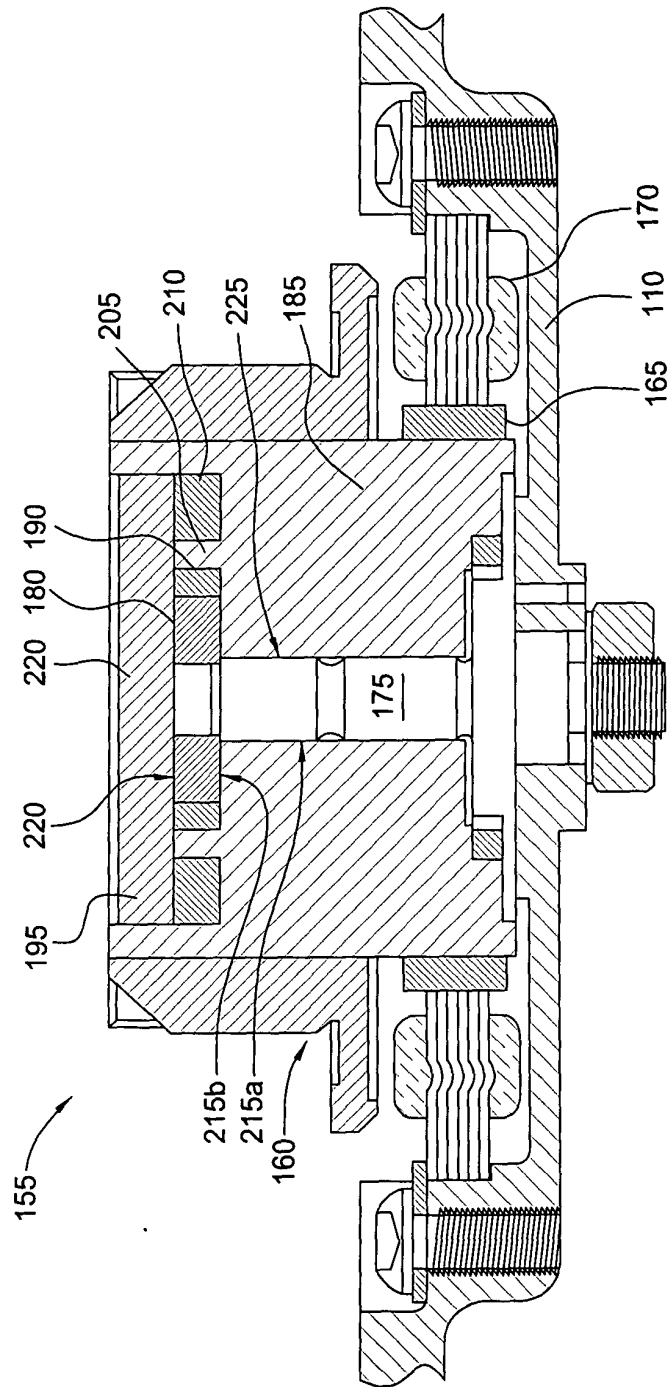


FIG. 2  
 ( PRIOR ART )

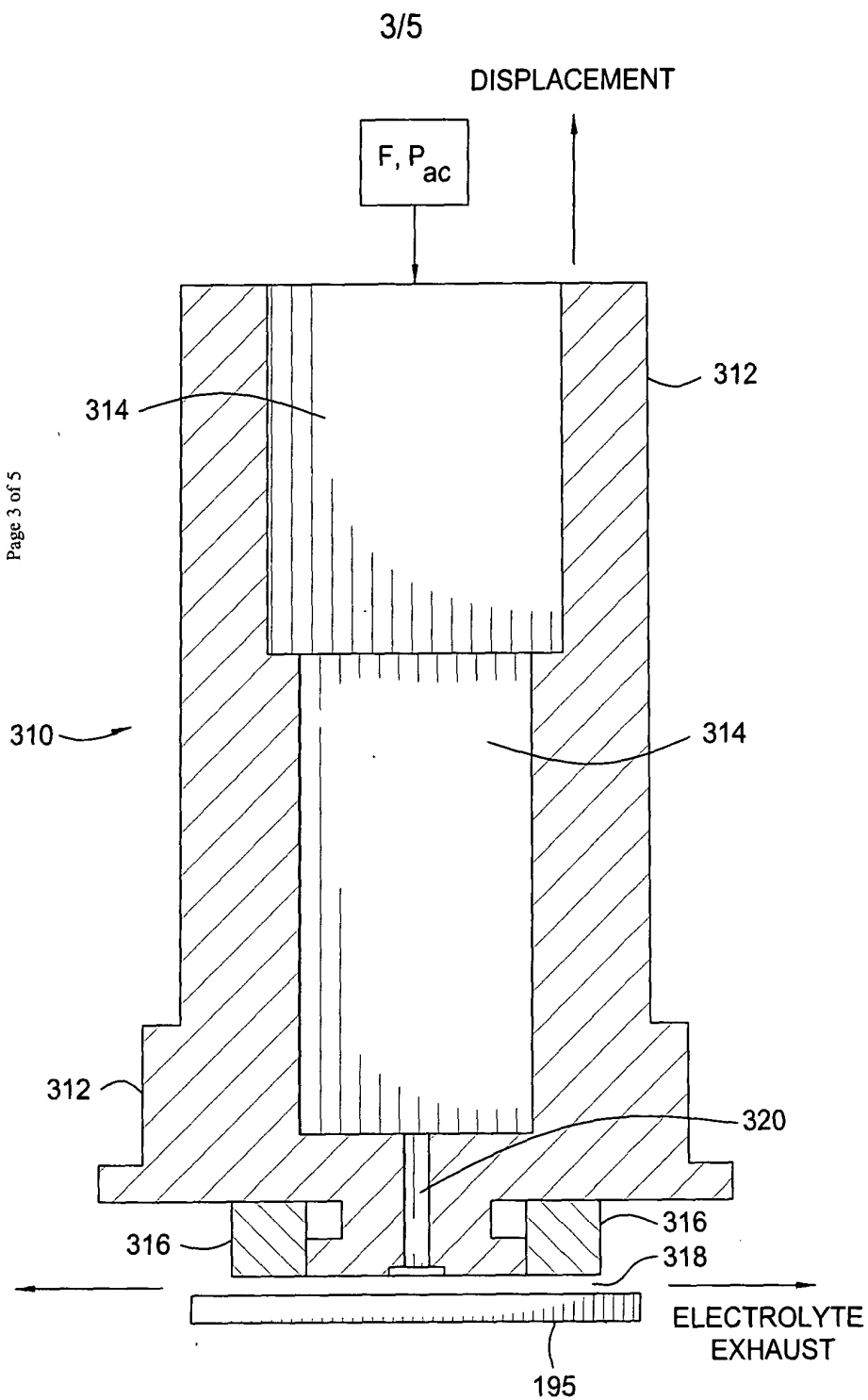
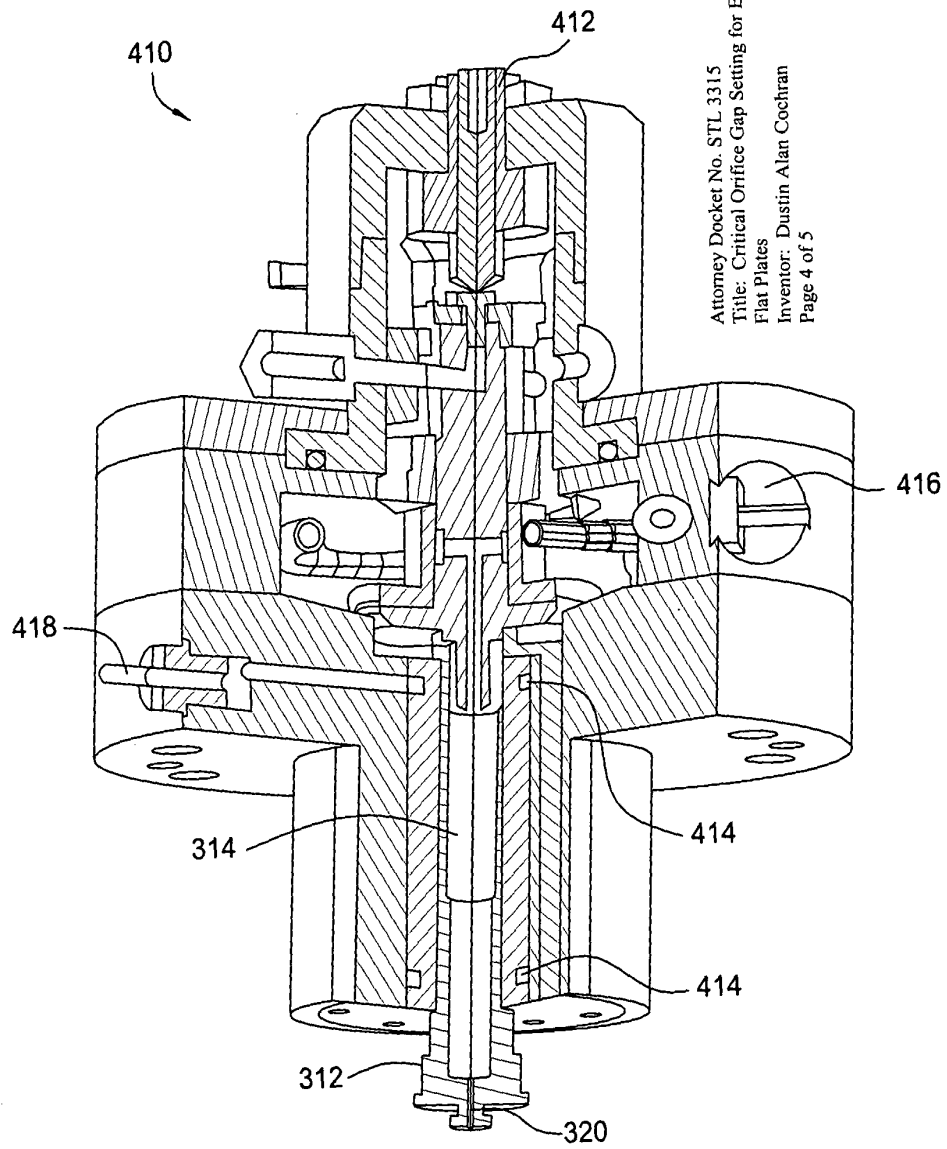


FIG. 3



Attorney Docket No. STL 3315  
Title: Critical Orifice Gap Setting for ECM Grooving of  
Flat Plates  
Inventor: Dustin Alan Cochran  
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FIG. 4

Attorney Docket No. STL 3315  
Title: Critical Orifice Gap Setting for ECM Grooving of  
Flat Plates  
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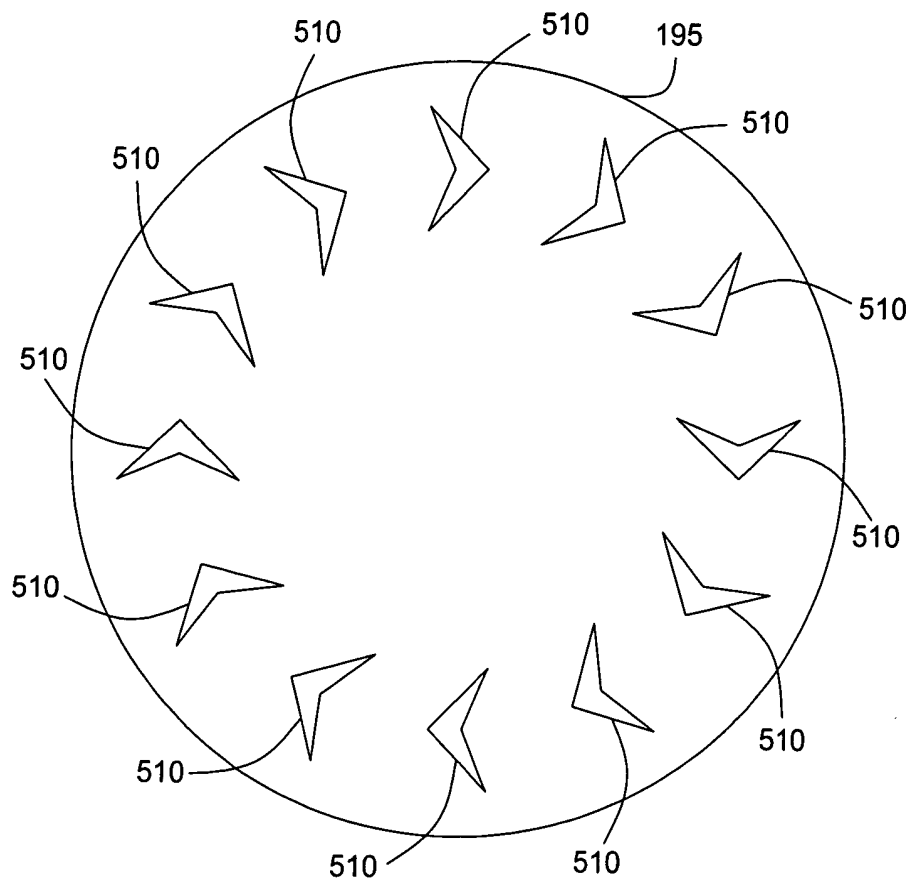


FIG. 5